

Date: Tuesday, 8/28/2007 3:22:45 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DOOR SLUG	
Job Number	: 34307		Part Number	: D2587	
Estimate Number	: 10162		Drawing Number	: D2587 REV A1	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 8/28/2007	S.O. No. : N/A	Drawing Revision	: A1	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 9/14/2007	
Previous Run	: 29067		Qty:	20	Um: Each
Written By					
Checked & Approved By					
Comment	: Est D 04.05.31 Step 2 changed KJ/JLM				
	Est E 06.07.31 Waterjet EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S040	6061-T6 .040 Sheet	
		Comment: Qty.: 0.0168 sf(s)/Unit Total : 0.3360 sf(s) 6061T6 alum. sheet 0.040" thick Batch: M102723(19) M100742 (1) SAD 07/08/31	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2587 Dwg Rev: A1 Prog Rev: A1  2-Deburr if necessary	SAID 07/09/06 20
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	SAD 07/08/31 20
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	Counted X20
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
		Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1	07-09-11 20

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr
						Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: 72 Date: 07/09/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/09/06	22	one parts was lost while deburring. P-C Human error	<u>1</u> <u>070906</u>	Remind employees to take better care of parts while Deburring	<u>CR</u> <u>070910</u>	<u>72</u> <u>070910</u>	<u>1</u> <u>070910</u>	<u>1</u> <u>070910</u>

NOTE: Date & initial all entries

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Job Number: 34307		Part Number: D2587
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
7.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: INSPECT ALODINE <i>epo/69/11/20</i>		
8.0	QC21	FINAL INSPECTION/W/O RELEASE  <i>epo/69/11/20</i>
Comment: FINAL INSPECTION/W/O RELEASE <i>107/09/11</i>		
Job Completion  <i>W09-09-11</i>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

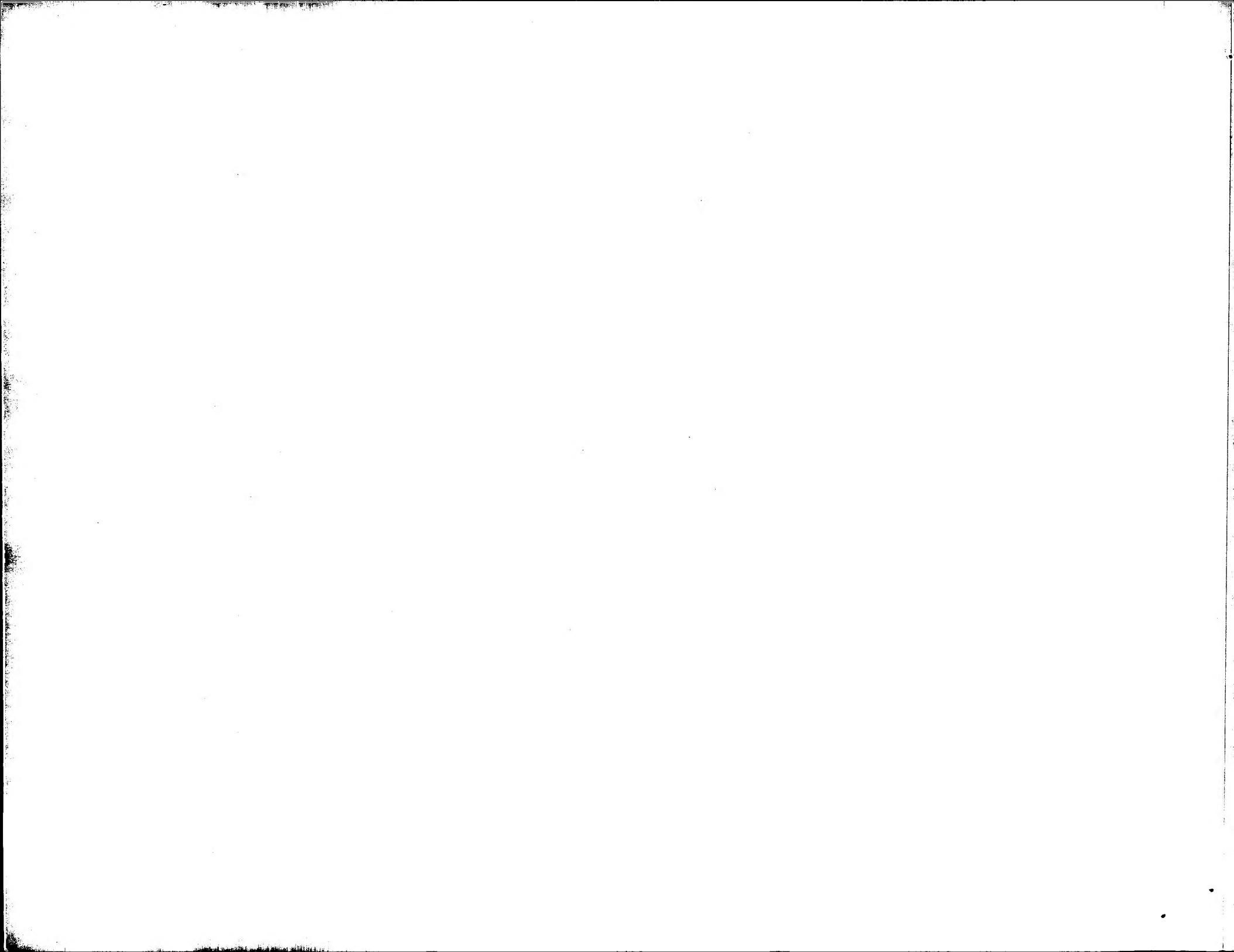
DART AEROSPACE LTD	Work Order:	34307
Description: Door Slug	Part Number:	D2587
Inspection Dwg: D2587	Rev: A1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

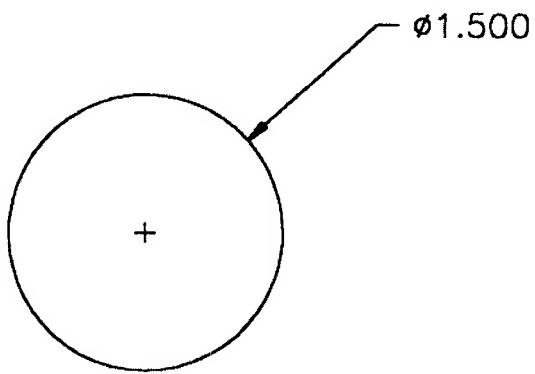
Measured by:	SAN	Audited by:	EP	Prototype Approval:	N/A
Date:	02/08/13	Date:	02/08/13	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	04.08.12	New Issue	KJ/JLM	SJM



**DART**

DESIGN MIKE M	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>M. M.</i>	APPROVED <i>M. M.</i>	DRAWING NO. D2587	REV. A SHEET 1 OF 1
DATE 96:07:11		TITLE DOOR SLUG	SCALE 1:1
		AI <del>KW</del> 03.09.16 ADD 6061-T6 OPTION	

**RELEASED**  
9607/23 B&W

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34307

OR 6061-T6 (QQ-A-200/B OR QQ-A-225/B) AI  
MATERIAL: 5052-H32, 0.040 THICK  
FINISH: ACID ECTCH, ALODINE